

The background of the cover features a light gray illustration of various PEX tubing and fittings. These include straight sections of tubing, 90-degree elbows, tees, and various types of end fittings, some with threaded connections. The components are arranged in a scattered, overlapping manner across the page.

# PEX System Installation Guide

**PEX Tubing with PF5 Press Fitting**

# Installation Guide

## PEX Tubing with PF5 Press Fitting



### Step 1: Cutting the tubing

Using the RIIFO PEX tubing cutter, cut the tubing squarely with speed and precision.



### Step 2: Rounding and Beveling

Use the RIIFO plastic reamer to round and bevel the ends of the tubing for accurate fit of the fitting.



### Step 3: Inserting

Choose the right size press fitting for the tubing. Push tubing into the press fitting up to the shoulder. Check the insertion depth by inspecting the holes on the sleeve to ensure proper insertion.



### Step 4: Pressing

Open the pressing tool and position the tool in the groove on the sleeve of the fitting.

Be sure the tool is placed perpendicular to the tubing.



Compress the tool until it closes completely. While the jaw is closed, the handles will be locked. Open the handles from the pressing tool and the installation is complete.

\*Test all completed connections in accordance with the local authority having jurisdiction

# RIIFO