## **Installation Guide**

## PEX-a Tubing with F1960 Expansion Fitting (Poly Alloy/Lead-free Ecobrass)

sleeve.



Step 1: Cutting the tubing
Using the RIIFO PEX tubing cutter, cut the tubing squarely with speed and precision.



Step 2: Sleeving

Choose the correct size expansion sleeve for tubing and insert until it reaches the tab on the



Step 3: Expanding
Using an approved manual or cordless
expansion tool, insert the tool into the PEX
tubing and expand. Expand until the
tubing/sleeve are snug with the expander tool.



Step 4: Insertion
Once the tubing and sleeve are expanded,
quickly insert expansion fitting into the
expanded tube/sleeve until it hits the shoulder.
Hold fitting in place until the tubing contracts
and secures around the fitting.



Step 5: Inspection

Verify the connection is secure, the tubing is fully inserted, and is fitted tightly around the fitting.



